

Certificate

on the Qualification of constructors acc. to DIN 2303

Q2	BK1	069	2019
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The following firm **Heise Werft GmbH**
Hoebelstraße 55
27572 Bremerhaven
GERMANY

has proved - upon application and subsequent audit - to fulfil the quality requirements made on producing and repairing companies for military technical equipment by welding / brazing / thermal spraying.

Based on this Qualification of constructors it is entitled to carry out, on military technical products of

Class Q 1 - with general requirements

Class Q 2 - with special requirements

relevant welding work of component **class BK1** in the following processes

- 111 Metal arc welding with covered electrode
- 135 MAG welding with solid wire electrode
- 136 MAG welding with flux cored electrode
- 138 MAG welding with metal cored electrode
- 141 TIG welding with solid filler material (wire/rod)
- 783 Drawn arc stud welding with ceramic ferrule or shielding gas

on components of groups

DIN CEN ISO/TR 15608: 1.1, 1.2, 1.4, 8.1, 34

Requirements	see reverse
Coordinator / Responsible specialist	Dirk Walzog, born 1976-09-03, IWE
Deputy	Kevin Roskosch, born 1991-08-17, IWS Waldemar Holmovski, born 1964-06-08, IWS
Validity of authorization certificate	from 2026-04-17 to 2029-04-16
Date of issue	2026-05-20

Approved body

GSI - Gesellschaft für Schweißtechnik International mbH
Niederlassung SLV Hannover



Dipl.-Ing. Gaier

